



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

**NOTE:**

See 870-3 for segment usage to convey: production next step, production line unit, production discharge time, edge treatment, theoretical weight formula, weight gain/loss identified at production time and damage type/fault. These requirements may be applicable to any of the production transactions 870-4 thru 870-7 and should be included when applicable.

See 870-5 for segment usage to convey: Relative production processing step when multiple processing steps are performed. Again, these additional segments are required when applicable.

Note Segment can be provided at the Header or Detail Level for free-form information.

### **X12 870 Format**

#### **HEADER AREA**

**Transaction Set Header**

ST\*870\*0001  
Transaction Set Identifier Code (143)  
ST01 870 X12 Order Status Report  
Transaction Set Control Number (329)  
ST02 0001

**Beginning Segment for Order Status Report**

BSR\*2\*PA\*00123\*20000127\*\*0317  
Transaction Set Purpose Code (850)  
BSR01 2 Prearranged Schedule or Agreement  
Order Item Code (847)  
BSR02 PA Selected Orders - Selected Items (Normal Production)  
Reference Number (127)  
BSR03 00123  
Date (373)  
BSR04 20000127 Transaction Create Date  
Time (337)  
BSR07 0317 Transaction Create Time

**Name**

N1\*MF\*\*1\*006985097  
Entity Identifier Code (98)  
N101 MF Metals Producer  
Identification Code Qualifier (66)  
N103 1 DUNS Number  
Identification Code (67)  
N104 006985097 Pro-tec Coating (US Steel)



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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

**Name**

N1\*OU\*\*1\*108429317  
Entity Identifier Code (98)  
N101 OU Outside Processor  
Identification Code Qualifier (66)  
N103 1 DUNs Number  
Identification Code (67)  
N104 108429317

#### **DETAIL AREA - Order Level**

**Hierarchical Level**

HL\*1\*\*O\*1  
Hierarchical ID Number (628)  
HL01 1  
Hierarchical Level Code (735)  
HL03 0 Order  
Hierarchical Child Code (736)  
HL04 1

**Purchase Order Reference**

PRF\*UJK74809\*\*\*20000127  
Purchase Order Number (324) USS Work Order Number with OP PRF01 UJK74809  
Purchase Order Date (323)  
PRF04 20000127

#### **DETAIL AREA - Item Level (Charge Item Description)**

**Hierarchical Level**

HL\*2\*1\*I\*1  
Hierarchical ID Number (628)  
HL01 2  
Hierarchical Parent ID Number (734)  
HL02 1  
Hierarchical Level Code (735)  
HL03 I Item  
Hierarchical Child Code (736)  
HL04 1

**Reference Numbers**

REF\*RV\*7052825  
Reference Number Qualifier (128)  
REF01 RV OP Identity Charged-in Material ID  
Reference Number (127)  
REF02 7052825

#### **DETAIL AREA - Component Level (Discharge Item Description)**

**Hierarchical Level**

HL\*3\*2\*F  
Hierarchical ID Number (628)  
HL01 3  
Hierarchical Parent ID Number (734)  
HL02 2  
Hierarchical Level Code (735)  
HL03 F Component



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

#### **Reference Numbers**

REF\*SE\*7427936

#### **Reference Number Qualifier (128)**

REF01 SE Serial Number 1<sup>st</sup> Discharge Material ID

#### **Reference Number (127)**

REF02 7427936 Processors Current Material ID (Discharge)

#### **Date/Time Reference**

DTM\*009\*20000128\*0317\*ES

#### **Date/Time Qualifier (374)**

DTM01 009 Process Business Event - Activity Date/Time

#### **Date (373)**

DTM02 20000128

#### **Time (337)**

DTM03 0317

#### **Time Code (623)**

DTM04 ES

#### **Date/Time Reference**

DTM\*206\*20000128\*0317\*ES

#### **Date/Time Qualifier (374)**

DTM01 206 OP Status Date

#### **Date (373)**

DTM02 20000128

#### **Time (337)**

DTM03 0317

#### **Time Code (623)**

DTM04 ES

#### **Baseline Item Data**

PO1\*\*1\*UN\*\*\*VO\*UJK74809\*VN\*01\*HN\*T05976\*SN\*GW210665020

#### **Quantity Ordered (330)**

PO12 1

#### **Unit or Basis for Measurement Code**

PO13 UN Unit

#### **Product/Service ID Qualifier (235)**

PO106 VO Order Number - Intended Ship USS Mill Order #

#### **Product/Service ID (234)**

PO107 UJK74809

#### **Product/Service ID Qualifier (235)**

PO108 VN Order Item Number - Intended Ship USS Mill Order Item #

#### **Product/Service ID (234)**

PO109 01

#### **Product/Service ID Qualifier (235)**

PO110 HN Heat Number

#### **Product/Service ID (234)**

PO111 T05976

#### **Product/Service ID Qualifier (235)**

PO112 SN Material Identification - USS

#### **Product/Service ID (234)**

PO113 GW210665020



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

#### Product/Item Identification

PID\*S\*PR\*ST\*19\*\*66  
Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 PR Manufacturing Process  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 19 Blank  
Source Subqualifier (822)  
PID07 66 Steel Table 66

#### Product/Item Identification

PID\*S\*MAC\*ST\*01\*\*67  
Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 MAC Material Classification  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 01 Prime  
Source Subqualifier (822)  
PID07 67 Steel Table 67

#### Product/Item Identification

PID\*S\*MA\*ST\*7\*\*70  
Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 MA Outside Processor Status  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 7 Inprocess  
Source Subqualifier (822)  
PID07 70 Steel Table 70

*Measurements See 856-1 for metric UOM qualifiers for following MEA's*

MEA\*WT\*WT\*9980\*01  
Measurement Reference ID Code (737)  
MEA01 WT Weights  
Measurement Qualifier (738)  
MEA02 WT Weight  
Measurement Value (739)  
MEA03 9980  
Unit or Basis for Measurement Code (355)  
MEA04 01 Pounds

#### Measurements

MEA\*WT\*WT\*9823\*24  
Measurement Reference ID Code (737)  
MEA01 WT Weights  
Measurement Qualifier (738)  
MEA02 WT Weight  
Measurement Value (739)  
MEA03 9823  
Unit or Basis for Measurement Code (355)



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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

MEA04 24 Theoretical Pounds

#### **Measurements**

MEA\*PD\*TH\*00.0260\*ED

Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 TH Thickness  
Measurement Value (739)  
MEA03 00.0260  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

#### **Measurements**

MEA\*PD\*WD\*63.0000\*ED

Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 WD Width  
Measurement Value (739)  
MEA03 63.0000  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

#### **Measurements**

MEA\*PD\*LN\*51.0000\*ED

Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 LN Length  
Measurement Value (739)  
MEA03 51.0000  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

#### **Measurements**

MEA\*CT\*NL\*415\*PC

Measurement Reference ID Code (737)  
MEA01 CT Counts  
Measurement Qualifier (738)  
MEA02 NL  
Measurement Value (739)  
MEA03 415  
Unit or Basis for Measurement Code (355)  
MEA04 PC Number of Pieces

### **Additional Component (Discharge Lifts)**

#### **Hierarchical Level**

HL\*4\*2\*F

Hierarchical ID Number (628)  
HL01 4  
Hierarchical Parent ID Number (734)  
HL02 2  
Hierarchical Level Code (735)  
HL03 F Component



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

#### Reference Numbers

REF\*SE\*7427937

#### Reference Number Qualifier (128)

REF01 SE Serial Number 2<sup>nd</sup> Discharge Material ID

#### Reference Number (127)

REF02 7427937 Processors Current Material ID (Discharge)

#### Date/Time Reference

DTM\*009\*20000128\*0317\*ES

#### Date/Time Qualifier (374)

DTM01 009 Process Business Event - Activity Date/Time

#### Date (373)

DTM02 20000128

#### Time (337)

DTM03 0317

#### Time Code (623)

DTM04 ES

#### Date/Time Reference

DTM\*206\*20000128\*0317\*ES

#### Date/Time Qualifier (374)

DTM01 206 OP Status Date

#### Date (373)

DTM02 20000128

#### Time (337)

DTM03 0317

#### Time Code (623)

DTM04 ES

#### Baseline Item Data

PO1\*\*1\*UN\*\*\*VO\*UJK74809\*VN\*01\*HN\*T05976\*SN\*GW210665020

#### Quantity Ordered (330)

PO12 1

#### Unit or Basis for Measurement Code

PO13 UN Unit

#### Product/Service ID Qualifier (235)

PO106 VO Order Number - Intended Ship USS Mill Order #

#### Product/Service ID (234)

PO107 UJK74809

#### Product/Service ID Qualifier (235)

PO108 VN Order Item Number - Intended Ship USS Mill Order Item #

#### Product/Service ID (234)

PO109 01

#### Product/Service ID Qualifier (235)

PO110 HN Heat Number

#### Product/Service ID (234)

PO111 T05976

#### Product/Service ID Qualifier (235)

PO112 SN Material Identification - USS

#### Product/Service ID (234)

PO113 GW210665020



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

**PID\*S\*PR\*ST\*19\*\*\*66**  
Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 PR Manufacturing Process  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 19 Blank  
Source Subqualifier (822)  
PID07 66 Steel Table 66

#### Product/Item Identification

**PID\*S\*MAC\*ST\*01\*\*\*67**  
Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 MAC Material Classification  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 01 Prime  
Source Subqualifier (822)  
PID07 67 Steel Table 67

#### Product/Item Identification

**PID\*S\*MA\*ST\*7\*\*\*70**  
Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 MA Outside Processor Status  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 7 Inprocess  
Source Subqualifier (822)  
PID07 70 Steel Table 70

*Measurements See 856-1 for metric UOM qualifiers for following MEA's*

**MEA\*WT\*WT\*6500\*01**  
Measurement Reference ID Code (737)  
MEA01 WT Weights  
Measurement Qualifier (738)  
MEA02 WT Weight  
Measurement Value (739)  
MEA03 6500  
Unit or Basis for Measurement Code (355)  
MEA04 01 Pounds

#### Measurements

**MEA\*WT\*WT\*6823\*24**  
Measurement Reference ID Code (737)  
MEA01 WT Weights  
Measurement Qualifier (738)  
MEA02 WT Weight  
Measurement Value (739)  
MEA03 6423  
Unit or Basis for Measurement Code (355)  
MEA04 24 Theoretical Pounds



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

#### **Measurements**

MEA\*PD\*TH\*00.0260\*ED  
Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 TH Thickness  
Measurement Value (739)  
MEA03 00.0260  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

#### **Measurements**

MEA\*PD\*WD\*63.0000\*ED  
Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 WD Width  
Measurement Value (739)  
MEA03 63.0000  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

#### **Measurements**

MEA\*PD\*LN\*51.0000\*ED  
Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 LN Length  
Measurement Value (739)  
MEA03 51.0000  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

#### **Measurements**

MEA\*CT\*NL\*415\*PC  
Measurement Reference ID Code (737)  
MEA01 CT Counts  
Measurement Qualifier (738)  
MEA02 NL  
Measurement Value (739)  
MEA03 415  
Unit or Basis for Measurement Code (355)  
MEA04 PC Pieces Count

### **Additional Component (Discharge Lift)**

#### **Hierarchical Level**

HL\*5\*2\*F  
Hierarchical ID Number (628)  
HL01 5  
Hierarchical Parent ID Number (734)  
HL02 2  
Hierarchical Level Code (735)  
HL03 F Component





## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

#### Reference Numbers

REF\*SE\*7427937  
Reference Number Qualifier (128)  
REF01 SE Serial Number 3<sup>rd</sup> Discharge Material ID  
Reference Number (127)  
REF02 7427938 Processors Current Material ID (Discharge)

#### Date/Time Reference

DTM\*009\*20000128\*0317\*ES  
Date/Time Qualifier (374)  
DTM01 009 Process Business Event - Activity Date/Time  
Date (373)  
DTM02 20000128  
Time (337)  
DTM03 0317  
Time Code (623)  
DTM04 ES

#### Date/Time Reference

DTM\*206\*20000128\*0317\*ES  
Date/Time Qualifier (374)  
DTM01 206 OP Status Date  
Date (373)  
DTM02 20000128  
Time (337)  
DTM03 0317  
Time Code (623)  
DTM04 ES

#### Baseline Item Data

PO1\*\*1\*UN\*\*\*VO\*UJK74809\*VN\*01\*HN\*T05976\*SN\*GW210665020  
Quantity Ordered (330)  
PO12 1  
Unit or Basis for Measurement Code  
PO13 UN Unit  
Product/Service ID Qualifier (235)  
PO106 VO Order Number - Intended Ship USS Mill Order #  
Product/Service ID (234)  
PO107 UJK74809  
Product/Service ID Qualifier (235)  
PO108 VN Order Item Number - Intended Ship USS Mill Order Item #  
Product/Service ID (234)  
PO109 01  
Product/Service ID Qualifier (235)  
PO110 HN Heat Number  
Product/Service ID (234)  
PO111 T05976  
Product/Service ID Qualifier (235)  
PO112 SN Material Identification - USS  
Product/Service ID (234)  
PO113 GW210665020

#### Product/Item Identification

PID\*S\*PR\*ST\*19\*\*\*66  
Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 PR Manufacturing Process  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables



## X12 Implementation Guideline - USS Outside Processing

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### ***Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking***

<b>Production Description Code (751)</b>		
PID04	19	Blank
<b>Source Subqualifier (822)</b>		
PID07	66	Steel Table 66



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

#### Product/Item Identification

PID\*S\*MAC\*ST\*01\*\*\*67  
Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 MAC Material Classification  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 01 Prime  
Source Subqualifier (822)  
PID07 67 Steel Table 67

#### Product/Item Identification

PID\*S\*MA\*ST\*7\*\*\*70  
Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 MA Outside Processor Status  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 7 Inprocess  
Source Subqualifier (822)  
PID07 70 Steel Table 70

*Measurements See 856-1 for metric UOM qualifiers for following MEA's*

MEA\*WT\*WT\*6400\*01  
Measurement Reference ID Code (737)  
MEA01 WT Weights  
Measurement Qualifier (738)  
MEA02 WT Weight  
Measurement Value (739)  
MEA03 6400  
Unit or Basis for Measurement Code (355)  
MEA04 01 Pounds

#### Measurements

MEA\*WT\*WT\*6823\*24  
Measurement Reference ID Code (737)  
MEA01 WT Weights  
Measurement Qualifier (738)  
MEA02 WT Weight  
Measurement Value (739)  
MEA03 6423  
Unit or Basis for Measurement Code (355)  
MEA04 24 Theoretical Pounds

#### Measurements

MEA\*PD\*TH\*00.0260\*ED  
Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 TH Thickness  
Measurement Value (739)  
MEA03 00.0260  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

#### **Measurements**

MEA\*PD\*WD\*63.0000\*ED  
Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 WD Width  
Measurement Value (739)  
MEA03 63.0000  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

#### **Measurements**

MEA\*PD\*LN\*51.0000\*ED  
Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 LN Length  
Measurement Value (739)  
MEA03 51.0000  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

#### **Measurements**

MEA\*CT\*NL\*415\*PC  
Measurement Reference ID Code (737)  
MEA01 CT Counts  
Measurement Qualifier (738)  
MEA02 NL  
Measurement Value (739)  
MEA03 415  
Unit or Basis for Measurement Code (355)  
MEA04 PC Piece Counts

### **Additional Component (Discharge Scrap)**

#### **Hierarchical Level**

HL\*6\*2\*F  
Hierarchical ID Number (628)  
HL01 6  
Hierarchical Parent ID Number (734)  
HL02 2  
Hierarchical Level Code (735)  
HL03 F Component

#### **Date/Time Reference**

DTM\*009\*20000128\*0317\*ES  
Date/Time Qualifier (374)  
DTM01 009 Process Business Event - Activity Date/Time  
  
Date (373)  
DTM02 20000128 Date Production Ended  
Time (337)  
DTM03 0317 Time  
Time Code (623)  
DTM04 ES Eastern Standard Time



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

#### Baseline Item Data

PO1\*\*1\*UN\*\*\*VO\*UJK74809\*VN\*01\*HN\*T05976\*SN\*GW210665020  
Quantity Ordered (330)  
PO12 1  
Unit or Basis for Measurement Code  
PO13 UN Unit  
Product/Service ID Qualifier (235)  
PO106 VO Order Number - Intended Ship USS Mill Order #  
Product/Service ID (234)  
PO107 UJK74809  
Product/Service ID Qualifier (235)  
PO108 VN Order Item Number - Intended Ship USS Mill Order Item #  
Product/Service ID (234)  
PO109 01  
Product/Service ID Qualifier (235)  
PO110 HN Heat Number  
Product/Service ID (234)  
PO111 T05976  
Product/Service ID Qualifier (235)  
PO112 SN Material Identification - USS  
Product/Service ID (234)  
PO113 GW210665020

#### PID\*S\*PR\*ST\*19\*\*\*66

Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 PR Manufacturing Process  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 19 Blank  
Source Subqualifier (822)  
PID07 66 Steel Table 66

#### Product/Item Identification

##### PID\*S\*MAC\*ST\*05\*\*\*67

Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 MAC Material Classification  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 05 Processor Scrap  
Source Subqualifier (822)  
PID07 67 Steel Table 67

#### Product/Item Identification 5 Occurrences permitted

##### PID\*S\*DAF\*ST\*3\*\*\*72

Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 DAF Damage Fault  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 3 Current Processor  
Source Subqualifier (822)  
PID07 72 Steel Table 72



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

Product/Item Identification 5 Occurrences permitted

PID\*S\*DAC\*ST\*258\*\*\*73

Item Description Type (349)  
PID01 S  
Product/Process Characteristic Code (750)  
PID02 DAC Damage Code  
Agency Qualifier Code (559)  
PID03 ST Steel Code tables  
Production Description Code (751)  
PID04 258 Engineered Head Loss  
Source Subqualifier (822)  
PID07 73 Steel Table 73

Measurements See 856-1 for metric UOM qualifiers for following MEA's

MEA\*WT\*WT\*100\*01

Measurement Reference ID Code (737)  
MEA01 WT Weights  
Measurement Qualifier (738)  
MEA02 WT Weight  
Measurement Value (739)  
MEA03 100  
Unit or Basis for Measurement Code (355)  
MEA04 01 Pounds

Measurements

MEA\*PD\*TH\*00.0260\*ED

Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 TH Thickness  
Measurement Value (739)  
MEA03 00.0260  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

Measurements

MEA\*PD\*WD\*63.0000\*ED

Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 WD Width  
Measurement Value (739)  
MEA03 63.0000  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches

Measurements

MEA\*PD\*LN\*51.0000\*ED

Measurement Reference ID Code (737)  
MEA01 PD Actual Dimensions  
Measurement Qualifier (738)  
MEA02 LN Length  
Measurement Value (739)  
MEA03 51.0000  
Unit or Basis for Measurement Code (355)  
MEA04 ED Decimal Inches



## X12 Implementation Guideline - USS Outside Processing

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### **Order Status Report - Production Reporting - Normal Example 870-4, Production - Single Charge / Blanking**

#### **Measurements**

MEA\*CT\*NL\*4\*PC  
Measurement Reference ID Code (737)  
MEA01 CT Counts  
Measurement Qualifier (738)  
MEA02 NL  
Measurement Value (739)  
MEA03 4  
Unit or Basis for Measurement Code (355)  
MEA04 PC Piece Counts

#### **Summary Area**

##### **Transaction Totals**

CTT\*6  
Number of Line Items (354)  
CTT01 6 Total Number of HL Segments  
One Order (O), One Item (I), Four Component (F)

##### **Transaction Set Trailer**

SE\*36\*0001  
Number of Included Segments (96)  
SE01 63 Total number of segments in the transaction  
including the ST and SE segments  
Transaction Set Control Number (329)  
SE02 0001 Transaction Set Control Number. Same as ST02  
in the Transaction Set Header segment.